

The system:

- it supports 2 load classes (B125, C250) in compliance with Standard EN 1433
- it is made up of a HD-PE channel with a strengthening frame
- it is very compact, since the frame is perfectly anchored to the channel body. The frame is made from materials able to resist corrosion due to contact with the surrounding environment and the gratings. The anchoring system was designed to withstand any deformation due shearing or torsional stress
- it is wearproof and very solid thanks to the frame, which ensures a 2.5 mm - thick drive-over edge and a 1.2 mm - thick contact surface
- since the edge shows the exact dimensions for the paving, easy and accurate installation is ensured
- it comprises 3 different types of gratings (with slots, square mesh, anti-heel

mesh) made from galvanised steel, stainless steel and ductile iron

- it comes equipped with a classic tie-rod fixing system and a convenient drain gate
- it is ideal for private car parks, footways, canalisation systems in roads and parking areas, transversal canalisation systems (road crossings) with low - speed vehicular traffic (max 15 km/h - in this case the system can support D400 - class gratings, although not in compliance with Standard EN 1433)
- it includes models with small sizes (H 55 and H 80) which are perfect for installation into covered industrial pavings whenever the channel edge needs to be protected during polishing
- it comes complete with drain boxes with siphon
- the range is made up of 8 channels with 3 widths and 4 heights (100/55, 100/80, 100/100, 100/160, 150/100, 150/160, 200/100, 200/160)



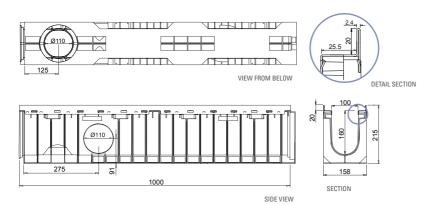
The product must be laid according to MufleSystem's specifications. The relevant instructions are available in this Catalogue on page 160 e nel sito internet www.mufle.com.





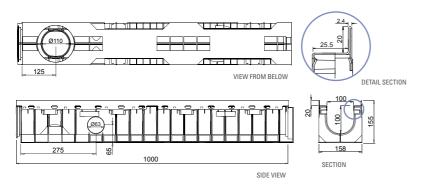
CHANNELS







	SMART 100/160											
CODE	PRICE	MATERIAL OF FRAME	MATERIAL OF CHANNEL	EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	WEIGHT	DRAINAGE SECTION	CAPACITY	PREINSTALLED DRAIN			
	€			Lxlxh mm	Lxlxh mm	kg	cm ²	dm³	mm			
701000		galvanised steel DX51D ³	PE-HD	1000 x 158 x 215	1000 x 100 x 160	4.10	145.28	14.52	side 2 x Ø 110			
701008		stainless steel AISI 304 ²	<u>Γ</u> Ε-Πυ	1000 X 156 X 215	1000 X 100 X 160	4,10	143,26	14,52	bottom ¹ 1 x Ø 110			





	SMART 100/100											
CODE	CODE PRICE MATERIAL MATERIA OF FRAME OF CHANN			EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	WEIGHT	DRAINAGE SECTION	CAPACITY	PREINSTALLED DRAIN			
	€			Lxlxh mm	Lxlxh mm	kg	cm ²	dm³	mm			
701001		galvanised steel DX51D ³	PE-HD	1000 x 158 x 155	1000 x 100 x 100	3,60	89,56	8,95	side 2 x Ø 63			
701009		stainless steel AISI 3042	r L-ND	1000 X 130 X 133	1000 X 100 X 100	3,00	05,50	0,90	bottom ¹ 1 x Ø 110			

¹⁻ For drainage purposes use the drain gate with outlet kit (available in two versions Ø100 and Ø110).

²⁻ Classification according to American Standard ASTM.
3- Classification according to Standard EN 10142 (2002) and symbolic designation according to EN 10027-1 (-2) (2006).

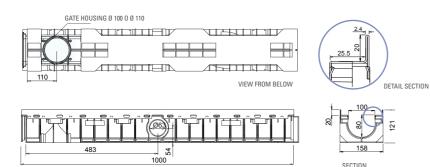
N.B. Waterproofing: in order to ensure the channels are waterproof, a bituminous adhesive sealant should be used. Heat-sealing the channel joints makes sure there will be no leakages through said joints for a very long time. For further information please contact MufleSystem's Technical Department.

N.B. Sizes and weights are subject to usual manufacturing tolerance values.



CHANNELS

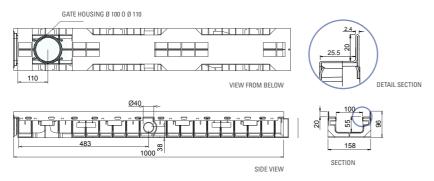




SIDE VIEW



	SMART 100/80											
CODE	PRICE	MATERIAL OF FRAME	MATERIAL OF CHANNEL	EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	WEIGHT	DRAINAGE SECTION	CAPACITY	PREINSTALLED DRAIN			
	€			Lxlxh mm	Lxlxh mm	kg	cm ²	dm^3	mm			
701002		galvanised steel DX51D ³	PE-HD	1000 x 158 x 121	1000 x 100 x 80	3,30	69,28	6.02	side 2 x Ø 63			
701010		stainless steel AISI 304 ²	rc-nv	1000 X 136 X 121	1000 X 100 X 80	3,30	03,28	6,92	bottom ¹ 1 x Ø 100; 1 x Ø 110			





	SMART 100/55											
CODE	PRICE	MATERIAL OF FRAME	MATERIAL OF CHANNEL	EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	WEIGHT	DRAINAGE SECTION	CAPACITY	PREINSTALLED DRAIN			
	€			LxIxh mm	Lxlxh mm	kg	cm ²	dm³	mm			
701003		galvanised steel DX51D ³	PE-HD	1000 x 158 x 96	1000 x 100 x 55	3.10	54,44	5,44	side 2 x Ø 63			
701011		stainless steel AISI 304 ²	re-nu	1000 X 156 X 90	1000 X 100 X 55	3,10	34,44	3,44	bottom ¹ 1 x Ø 100; 1 x Ø 110			

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¹⁻ For drainage purposes use the drain gate with outlet kit (available in two versions Ø100 and Ø110).

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N.B. Waterproofing: in order to ensure the channels are waterproof, a bituminous adhesive sealant should be used. Heat-sealing the channel joints makes sure there will be no leakages through said joints for a very long time. For further information please contact MufleSystem's Technical Department.

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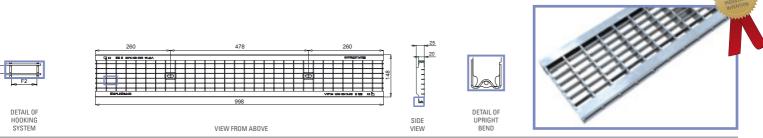


APPLICATIONS OF GALVANISED STEEL

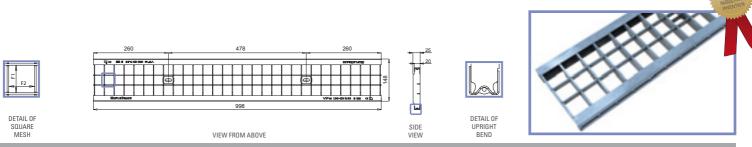
Pavements Lay-bys and private car parks

APPLICATIONS OF STAINLESS STEEL

Pavements Lay-bys and private car parks Food factories Chemically aggressive environments



			£mm					
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING	SYSTEM
	€		mm	kg	dm^2	mm	tie-tod	no fixing
502126		hot dip galvanised steel DD11 (1.0332) ⁵	000 v 140 v 20	2.60	0.02			
502150		pickled stainless steel AISI 304 ²	998 x 148 x 20 498 x 148 x 20	3,60	8,82	45.0.000		up to Class C250 as
502138		hot dip galvanised steel DD11 (1.0332) ⁵		1,80	4.41	15,2 x 32,2		per Standard EN 1433
502162		pickled stainless steel AISI 304 ²			4,41			



ME	SH			VIEW	BEND				
			S	QUARE	MESH GRATING		25 mm		
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING	SYSTEM	
	€		mm	kg	dm²	mm	tie-tod	no fixing	
502127		hot dip galvanised steel DD11 (1.0332) ⁵	998 x 148 x 20	2,90	0.00				
502157		pickled stainless steel AISI 304²			9,00	22 2 2 2 2		up to Class C250 as per Standard EN 1433	
502139		hot dip galvanised steel DD11 (1.0332)⁵			4.50	32,2 x 32,2		per Standard EN 1433	
502163		pickled stainless steel AISI 304²	498 x 148 x 20	1,45	4,50				



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5- Classification according to Standard EN 10111 (2008) and symbolic designation according to EN 10027-1 (-2) (2006).
N.B. Sizes and weights are subject to usual manufacturing tolerance values.





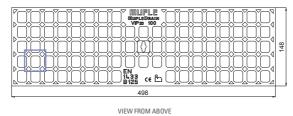


APPLICATIONS OF DUCTILE IRON

Pavements Lay-bys and private car parks



SLOT DETAIL







CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	OPENINGS F1 x F2	FIXING SYSTEM			
	€		mm	kg	dm^2	mm	tie-tod	no fixing
502112		GJS 500/7 ⁶ ductile iron water based paint coated	498 x 148 x 20	3,40	3,31	21,5 x 17,5		up to Class C250 as per Standard EN 1433

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⁶⁻ Classification according to Standard EN 1563 (2009). N.B. Sizes and weights are subject to usual manufacturing tolerance values.







APPLICATIONS OF GALVANISED STEEL

Kerbs Historical town centres (slow traffic) Parking areas Parking decks

APPLICATIONS OF STAINLESS STEEL

Kerbs

Historical town centres (slow traffic)

Parking areas

Parking decks

SIDE VIEW

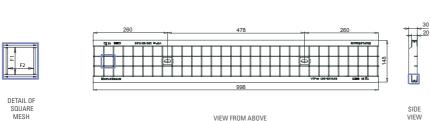
Areas with low-load transit in food factories

Areas with low-load transit in chemically aggressive environments





			1A	NTI-HEL	L MESH GRATIN	G			
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING SYSTEM		
	€		mm	kg	dm²	mm	tie-tod	no fixing	
502152		hot dip galvanised steel DD11 (1.0332)⁵	000 v 140 v 20	E 10	0.02			up to Class C250 as per Standard EN 1433	
502175		pickled stainless steel AISI 304²	998 x 148 x 20	5,10	8,82	15.0.01.0			
502169		hot dip galvanised steel DD11 (1.0332) ⁵			4.41	15,2 x 31,2		per Standard EN 1433	
502187		pickled stainless steel AISI 304²	498 x 148 x 20	2,55	4,41				







*****	011		VIEW FRUIN ABOVE		VIEVV	52.10				
			5	QUARE	MESH GRATING			30 mm		
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING	SYSTEM		
	€		mm	kg	dm²	mm	tie-tod	no fixing		
502151		hot dip galvanised steel DD11 (1.0332) ⁵	000 v 140 v 20	4.60	0.50					
502174		pickled stainless steel AISI 304	998 x 148 x 20 498 x 148 x 20	4,60	8,50	04.0.04.0		up to Class C250 as		
502168		hot dip galvanised steel DD11 (1.0332) ⁵		2.20	4.25	31,2 x 31,2		per Standard EN 1433		
502188		pickled stainless steel AISI 304 ²		2,30	4,25					

N.B. Sizes and weights are subject to usual manufacturing tolerance values.



²⁻ Classification according to American Standard ASTM.
5- Classification according to Standard EN 10111 (2008) and symbolic designation according to EN 10027-1 (-2) (2006).





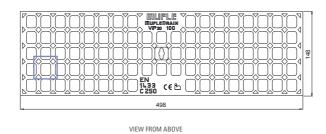


APPLICATIONS OF DUCTILE IRON

Kerbs Historical town centres (slow traffic) Parking areas Parking decks



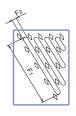
SLOT DETAIL

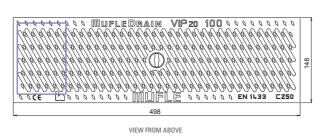






					20 mm			
CODE	PRICE	E MATERIAL DIMENSIONS WEIGHT DRAINAGE OPENINGS SURFACE F1 x F2					FIXING SYSTEM	
	€		mm	kg	dm²	mm	tie-tod	no fixing
502115		GJS 500/7 ⁶ ductile iron water based paint coated	498 x 148 x 20	3,80	3,31	21,5 x 17,5		up to Class C250 as per Standard EN 1433







CODE	PRICE	MATERIAL	MATERIAL DIMENSIONS WEIGHT DRAINAGE SURFACE				FIXING SYSTEM		
	€		mm	kg	dm²	mm	tie-tod	no fixing	
502114		GJS 500/7 ⁶ ductile iron water based paint coated	498 x 148 x 20	4,00	2,10	91,5 x 6,0		up to Class C250 as per Standard EN 1433	

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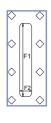
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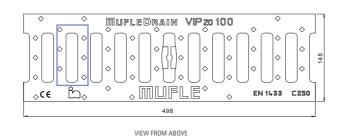


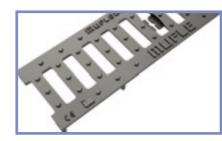




APPLICATIONS OF DUCTILE IRON Kerbs Historical town centres (slow traffic) Parking areas Parking decks







		20 mm							
CODE	PRICE	$\begin{array}{cccccccccccccccccccccccccccccccccccc$					FIXING SYSTEM		
	€		mm	Kg	dm²	mm	tie-tod	no fixing	
502113	3	GJS 500/7 ⁶ ductile iron water based paint coated	498 x 148 x 20	3,60	1,97	82,0 x 20,0		up to Class C250 as per Standard EN 1433	

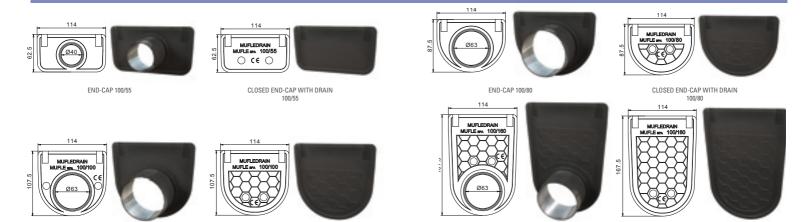




END-CAP 100/100

ACCESSORIES

CLOSED END-CAP WITH DRAIN 100/160



CLOSED END-CAP WITH DRAIN 100/100

END CAPS PRICE TIP0 MATERIAL PREINSTALLED DRAIN CODE **VALID FOR CHANNELS** € 700500 end-cap with drain PE-HD 100/55 1 x Ø 40 700508 PE-HD 100/55 closed end-cap PE-HD 100/80 700501 end-cap with drain 1 x Ø 63 700509 closed end-cap PE-HD 100/80 700502 end-cap with drain PE-HD 100/100 1 x Ø 63 700510 PE-HD 100/100 closed end-cap end-cap with drain 700503 PE-HD 100/160 1 x Ø 63 700511 closed end-cap PE-HD 100/160

END-CAP 100/160







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				OIDE VIEW							
	KIT OUTLET + SCREWS										
CODE	PRICE	MATERIAL	VALID FOR CHANNELS	DIAMETER	KIT FOR 1 ml						
	€			mm							
506114		PE-HD	100/55 - 100/80	Ø 100	1 outlet Ø 100 + 4 screws						
506115		PE-HD	100/55 - 100/80	Ø 110	1 outlet Ø 110 + 4 screws						

		CONNECTOR	FOR STEP-SLOPE
CODE	PRICE	VALID FOR CHANNELS	FAMILIES
	€		
700526		from 100/100 to 100/160	EASY - VIP - SMART - SLOPE - WING - PLUS

N.B. Sizes and weights are subject to usual manufacturing tolerance values.

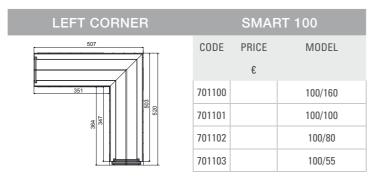
Utilising Mufle's distinctive step connector system, it is possible to connect drainage channels of differing heights to create greater efficiencies in hydraulic velocity and channel capacity. These efficiencies create benefits in increased drainage performance, outlet number reduction for longer continuous drainage runs, increased self cleansing ability and lower installation costs. Stepped channel are typically recognised by structured increases in neutral channel depths towards a nominated outlet along a specific drainage channel run/lenght.

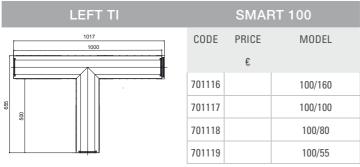


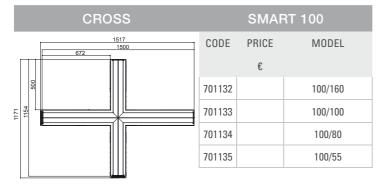


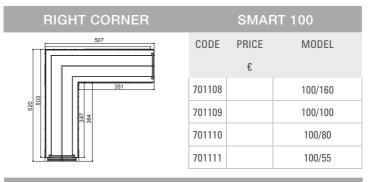
SPECIAL PIECES AND DRAIN BOX WITH SYPHON

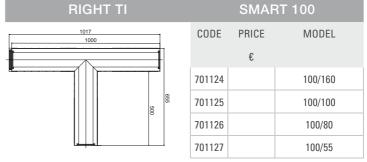






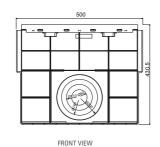




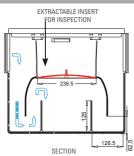


Special pieces, corners, Ti, crosses in stainless steel are available upon request. For further information please contact our Technical Department.

DRAIN BOX WITH SYPHON







					SMART 100				
CODE	PRICE	MATERIAL OF FRAME	MATERIAL OF OUTLET	EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	MAXIMUM LARGE	HEIGHT OF OUTLETS	WEIGHT	PREINSTALLED DRAIN OUTLETS
	€			LxIxh mm	LxIxh mm	mm	mm	kg	mm
701016		galvanised steel DX51D ³	PE-HD	500 x 158 x 434	500 x 100 x 400	185	118,5	3,35	2 x Ø 110; 2 x Ø 160; 2 x Ø 200
701019		stainless steel AISI 304²	PE-HD	500 x 158 x 434	500 x 100 x 400	185	118,5	3,35	2 x Ø 110; 2 x Ø 160; 2 x Ø 200

²⁻ Classification according to American Standard ASTM.

³⁻ Classification according to Standard EN 10142 (2002) and symbolic designation according to EN 10027-1 (-2) (2006).

N.B. Waterproofing: in order to ensure the channels are waterproof, a bituminous adhesive sealant should be used. Heat-sealing the channel joints makes sure there will be no leakages through said joints for a very long time. For further information please contact MufleSystem's Technical Department.

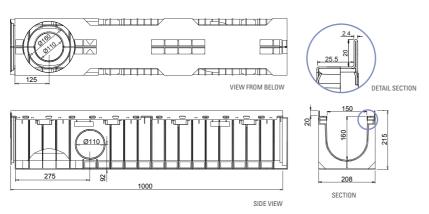
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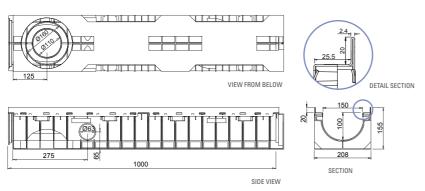
CHANNELS







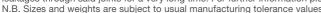
	SMART 150/160											
CODE	PRICE	MATERIAL OF FRAME	MATERIAL OF CHANNEL	EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	WEIGHT	DRAINAGE SECTION	CAPACITY	PREINSTALLED DRAIN			
	€			Lxlxh mm	Lxlxh mm	kg	cm ²	dm³	mm			
701004		galvanised steel DX51D ³	PE-HD	1000 x 208 x 215	1000 x 150 x 160	4,55	213,04	21,30	side 2 x Ø 110			
701012		stainless steel AISI 304 ²	re-nu	1000 X 200 X 215	1000 X 130 X 160	4,33	213,04	21,30	bottom 1 x Ø 110; 1 x Ø 160			





	SMART 150/100											
CODE	PRICE	MATERIAL OF FRAME	MATERIAL OF CHANNEL	EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	WEIGHT	DRAINAGE SECTION	CAPACITY	PREINSTALLED DRAIN			
	€			Lxlxh mm	Lxlxh mm	kg	cm ²	dm³	mm			
701005		galvanised steel DX51D³	PE-HD	1000 x 208 x 155	1000 x 150 x 100	4,00	127,32	12,73	side 2 x Ø 63			
701013		stainless steel AISI 304 ²	r L-ND	1000 X 200 X 133	1000 X 130 X 100	4,00	121,32	12,73	bottom 1 x Ø 110; 1 x Ø 160			

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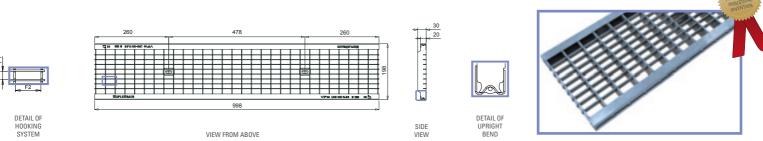


APPLICATIONS OF GALVANISED STEEL

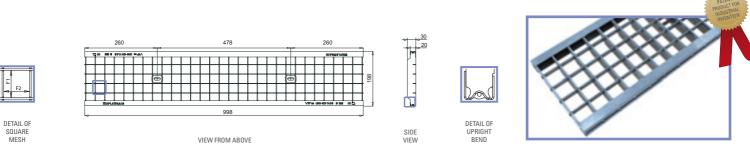
Pavements Lay-bys and private car parks

APPLICATIONS OF STAINLESS STEEL

Pavements Lay-bys and private car parks Food factories Chemically aggressive environments



			30 mm					
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING S	SYSTEM
	€		mm	kg	dm²	mm	tie-tod	no fixing
502130		hot dip galvanised steel DD11 (1.0332) ⁵	000 100 20	F 00	10.00			up to Class C250 as per Standard EN 1433
502158		pickled stainless steel AISI 304 ²	998 x 198 x 20 498 x 198 x 20	5,00	13,08	— 15,2 x 32,2		
502142		hot dip galvanised steel DD11 (1.0332) ⁵		2,50	0.54			
502164		pickled stainless steel AISI 304 ²			6,54			



MESH			VIEW FROM ABOVE		VIEW	BEND			
			S	QUARE	MESH GRATING		₹1111173 30 mm		
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING S	SYSTEM	
	€		mm	kg	dm²	mm	tie-tod	no fixing	
502131		hot dip galvanised steel DD11 (1.0332) ⁵	000 v 100 v 20	4.10	12.74			up to Class C250 as per Standard EN 1433	
502159		pickled stainless steel AISI 304 ²	998 x 198 x 20	4,10	13,74	00.0.00.0			
502143		hot dip galvanised steel DD11 (1.0332) ⁵	498 x 198 x 20	2,05	2 07	32,2 x 32,2			
502165		pickled stainless steel AISI 304 ²			6,87				

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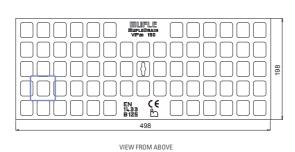
APPLICATIONS OF DUCTILE IRON

Pavements

Lay-bys and private car parks



SLOT DETAIL



|--|

DIMENSIONS Lxlxh DRAINAGE SURFACE OPENINGS F1 x F2 CODE **PRICE** MATERIAL WEIGHT FIXING SYSTEM € mm kg $dm^2 \\$ mm tie-tod no fixing up to Class C250 as per Standard EN 1433 GJS 500/7⁶ ductile iron water based paint coated 502118 498 x 198 x 20 4,90 3,77 29,0 x 24,5

N.B. Sizes and weights are subject to usual manufacturing tolerance values.









APPLICATIONS OF GALVANISED STEEL

Kerbs Historical town centres (slow traffic) Parking areas Parking decks

APPLICATIONS OF STAINLESS STEEL

Kerbs

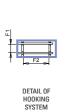
Historical town centres (slow traffic)

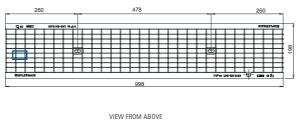
Parking areas

Parking decks

Areas with low-load transit in food factories

Areas with low-load transit in chemically aggressive environments





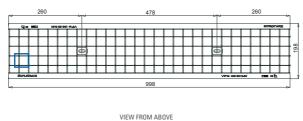






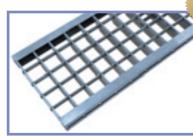
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING S	SYSTEM
	€		mm	kg	dm²	mm	tie-tod	no fixing
502154		hot dip galvanised steel DD11 (1.0332)⁵	998 x 198 x 20	7,50	12.00	15,2 x 31,2		up to Class C250 as per Standard EN 1433
502177		pickled stainless steel AISI 304²			13,08			
502171		hot dip galvanised steel DD11 (1.0332)⁵	498 x 198 x 20	3,75	6,54			
502190		pickled stainless steel AISI 304 ²						











meon .		VIEW I HOW ADOVE		VILVV	52115			
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING	SYSTEM
	€		mm	kg	dm²	mm	tie-tod	no fixing
502153		hot dip galvanised steel DD11 (1.0332) ⁵	998 x 198 x 20	7,00	13,47			up to Class C250 as per Standard EN 1433
502176		pickled stainless steel AISI 304 ²						
502170		hot dip galvanised steel DD11 (1.0332)⁵	498 x 198 x 20	3,50	0.70	31,2 x 31,2		
502189		pickled stainless steel AISI 304 ²			6,73			

MUFLE

²⁻ Classification according to American Standard ASTM.
5- Classification according to Standard EN 10111 (2008) and symbolic designation according to EN 10027-1 (-2) (2006).
N.B. Sizes and weights are subject to usual manufacturing tolerance values.

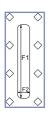


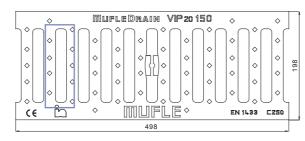




APPLICATIONS OF DUCTILE IRON

Kerbs
Historical town centres (slow traffic)
Parking areas
Parking decks









SLOT DETAIL	VIEW FROM ABOVE
	SLOTTED

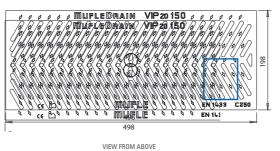
	SLOTTED GRATING 20 mm											
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING	SYSTEM				
	€		mm	kg	dm²	mm	tie-tod	no fixing				
502120		GJS 500/7 ⁶ ductile iron water based paint coated	498 x 198 x 20	5,20	3,16	132,0 x 20,0		up to Class C250 as per Standard EN 1433				

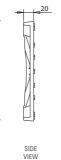
APPLICATIONS OF DUCTILE IRON

Parking Parking decks Kerb side areas Historical town centres











			VIEW THOM ABOVE			VILVV		
			S	LOTTE	GRATING 7 mi	m		⊃ <u> </u> 20 mm
CODE	PRICE	MATERIAL	DIMENSIONS L x l x h	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING	SYSTEM
	€		mm	kg	dm²	mm	tie-tod	no fixing ¹¹
502196		GJS 500/7 ⁶ ductile iron water based paint coated	498 x 198 x 20	6,00	3,00	81,0 × 7,0		up to Class C250 as per Standard EN 1433



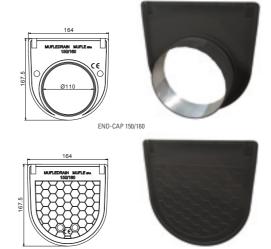
⁶⁻ Classification according to Standard EN 1563 (2009). 11- It is forecasted no fixing system for the channel 150/40 and 200/40. N.B. Sizes and weights are subject to usual manufacturing tolerance values.



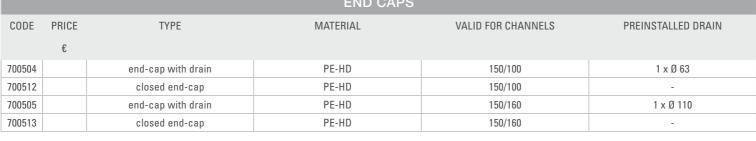
ACCESSORIES







	CL	OSED END-CAP WITH DRAIN 150/160
END CAPS		
ATERIAL	VALID FOR CHANNELS	PREINSTALLED DRAIN
PE-HD	150/100	1 x Ø 63
PE-HD	150/100	-



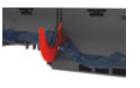




	KIT TIE-ROD + SCREWS									
CODE	PRICE	MATERIAL	VALID FOR GRATINGS	SCREW	KIT FOR 1ml					
	€									
500424		galvanised steel	SMART galvanised steel	M8 x 55 TBL combi	2 tie-rods + 2 screws					
500425		stainless steel	SMART stainless steel	M8 x 55 TBL combi	2 tie-rods + 2 screws					
500426		black galvanised steel	SMART ductile iron	M8 x 55 black with hexagonal head	2 tie-rods + 2 screws					

		CONNECTOR	FOR STEP-SLOPE
CODE	PRICE	VALID FOR CHANNELS	FAMILIES
	€		
700517		from 150/100 to 150/160	EASY - VIP - SMART - SLOPE - WING - PLUS

Utilising Mufle's distinctive step connector system, it is possible to connect drainage channels of differing heights to create greater efficiencies in hydraulic velocity and channel capacity. These efficiencies create benefits in increased drainage performance, outlet number reduction for longer continuous drainage runs, increased self cleansing ability and lower installation costs. Stepped channel are typically recognised by structured increases in neutral channel depths towards a nominated outlet along a specific drainage channel run/lenght.

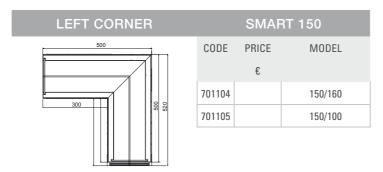


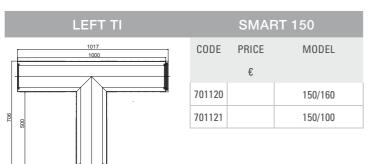
N.B. Sizes and weights are subject to usual manufacturing tolerance values.

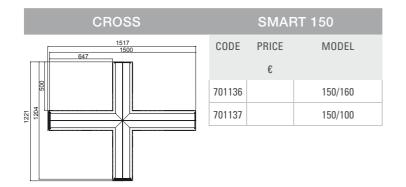


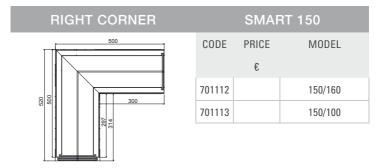
SPECIAL PIECES AND DRAIN BOX WITH SYPHON

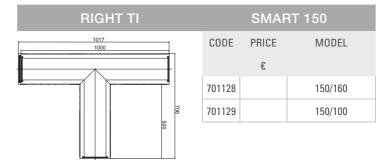






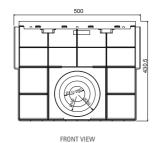






Special pieces, corners, Ti, crosses in stainless steel are available upon request. For further information please contact our Technical Department.

DRAIN BOX WITH SYPHON







					SMART 150				
CODE	PRICE	MATERIAL OF FRAME	MATERIAL OF OUTLET	EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	MAXIMUM LARGE	HEIGHT OF OUTLETS	WEIGHT	PREINSTALLED DRAIN OUTLETS
	€			Lxlxh mm	LxIxh mm	mm	mm	kg	mm
701017		galvanised steel DX51D³	PE-HD	500 x 208 x 427	500 x 100 x 400	185	118,5	3,70	2 x Ø 110; 2 x Ø 160; 2 x Ø 200
701020		stainless steel AISI 304²	PE-HD	500 x 208 x 427	500 x 100 x 400	185	118,5	3,70	2 x Ø 110; 2 x Ø 160; 2 x Ø 200

²⁻ Classification according to American Standard ASTM.

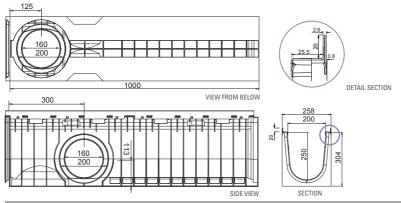
³⁻ Classification according to Standard EN 10142 (2002) and symbolic designation according to EN 10027-1 (-2) (2006).

N.B. Sizes and weights are subject to usual manufacturing tolerance values.



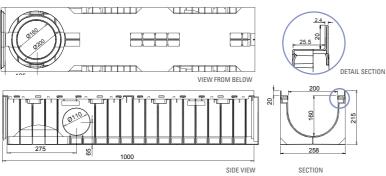


CHANNELS



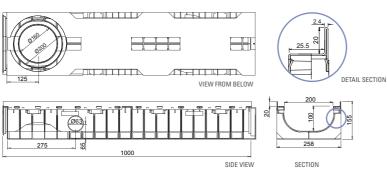


				SMAF	RT 200/250				
CODE	PRICE	MATERIAL OF FRAME	MATERIAL OF CHANNEL	EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	WEIGHT	DRAINAGE SECTION	CAPACITY	PREINSTALLED DRAIN
	€			Lxlxh mm	Lxlxh mm	kg	cm ²	dm³	mm
701022		galvanised steel DX51D ³	PE-HD	1000 x 258 x 304	1000 x 200 x 250	6.3	430.00	43,00	side 2 x Ø 160; 2 x Ø 200
701023		stainless steel AISI 3042	rc-nv	1000 X 236 X 304	1000 X 200 X 250	0,3	430,00	43,00	bottom 1 x Ø 160; 1 x Ø 200





	SMART 200/160									
CODE	PRICE	MATERIAL OF FRAME	MATERIAL OF CHANNEL	EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	WEIGHT	DRAINAGE SECTION	CAPACITY	PREINSTALLED DRAIN	
	€			Lxlxh mm	Lxlxh mm	kg	cm ²	dm^3	mm	
701006		galvanised steel DX51D ³	PE-HD	1000 x 258 x 215	1000 x 200 x 160	4.95	275,87	27,58	side 2 x Ø 110	
701014		stainless steel AISI 304 ²	ΓC-ΠU	1000 X 238 X 213	1000 X 200 X 100	4,90	213,81	21,30	bottom 1 x Ø 160; 1 x Ø 200	





			SIDE VIEW	SECTION					
				SMAF	RT 200/100				
CODE	PRICE	MATERIAL OF FRAME	MATERIAL OF CHANNEL	EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	WEIGHT	DRAINAGE SECTION	CAPACITY	PREINSTALLED DRAIN
	€			LxIxh mm	Lxlxh mm	kg	cm ²	dm³	mm
701007		galvanised steel DX51D ³	PE-HD	1000 x 258 x 155	1000 x 150 x 100	4,35	178,73	17,87	side 2 x Ø 63
701015		stainless steel AISI 3042	1 L-11D	1000 A 230 X 133	1000 X 130 X 100	4,33	170,73	17,07	bottom 1 x Ø 160; 1 x Ø 200

²⁻ Classification according to American Standard ASTM.
3- Classification according to Standard EN 10142 (2002) and symbolic designation according to EN 10027-1 (-2) (2006).

N.B. Waterproofing: in order to ensure the channels are waterproof, a bituminous adhesive sealant should be used. Heat-sealing the channel joints makes sure there will be no leakages through said joints for a very long time. For further information please contact MufleSystem's Technical Department.

N.B. Sizes and weights are subject to usual manufacturing tolerance values.







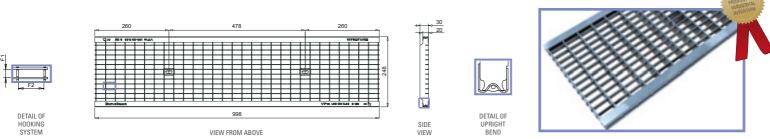
APPLICATIONS OF GALVANISED STEEL

Pavements

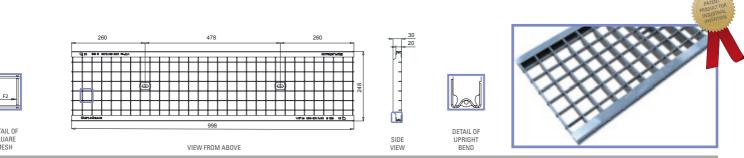
Lay-bys and private car parks

APPLICATIONS OF STAINLESS STEEL

Pavements Lay-bys and private car parks Food factories Chemically aggressive environments



0.01			VIEW THOW ADOVE		V1EVV	52.10			
			1A	NTI-HEL	L MESH GRATIN		30 mm		
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING	SYSTEM	
	€		mm	kg	dm^2	mm	tie-tod	no fixing	
502134		hot dip galvanised steel DD11 (1.0332) ⁵	000 v 240 v 20	6.20	16.00				
502160		pickled stainless steel AISI 304²	998 x 248 x 20	6,20	16,98	15.000.0		up to Class C250 as	
502146		hot dip galvanised steel DD11 (1.0332) ⁵	400 240 20	2.10	0.40	15,2 x 32,2		per Standard EN 1433	
502166		pickled stainless steel AISI 304 ²	498 x 248 x 20	3,10	8,49				



IVIL	011		VIEW I HOW ABOVE		VILVV	DLIND			
			S	QUARE	MESH GRATING		30 mm		
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING	SYSTEM	
	€		mm	kg	dm²	mm	tie-tod	no fixing	
502135		hot dip galvanised steel DD11 (1.0332) ⁵	998 x 248 x 20	E 20	10.00				
502161		pickled stainless steel AISI 304²	996 X 246 X 20	5,20	18,00	32,2 x 32,2		up to Class C250 as	
502147		hot dip galvanised steel DD11 (1.0332) ⁵	400 v 240 v 20	2.60	0.00	32,2 X 32,2		per Standard EN 1433	
502167		pickled stainless steel AISI 304²	498 x 248 x 20	2,60	9,00				

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²⁻ Classification according to American Standard ASTM.
5- Classification according to Standard EN 10111 (2008) and symbolic designation according to EN 10027-1 (-2) (2006).
N.B. Sizes and weights are subject to usual manufacturing tolerance values.





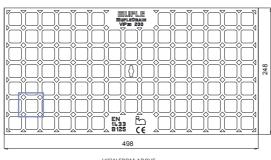


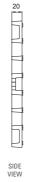
APPLICATIONS OF DUCTILE IRON

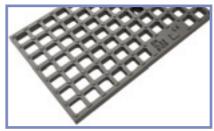
Pavements

Lay-bys and private car parks









SLOT DETAIL

VIEW FROM ABOVE

			VIEW I HOW ABOVE			VILVV		
				MES	SH GRATING			20 mm
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING	SYSTEM
	€		mm	kg	dm²	mm	tie-tod	no fixing
502122		GJS 500/7 ⁶ ductile iron water based paint coated	498 x 248 x 20	6,25	6,12	25,5 x 24,5		up to Class C250 as per Standard EN 1433

⁶⁻ Classification according to Standard EN 1563 (2009). N.B. Sizes and weights are subject to usual manufacturing tolerance values.









APPLICATIONS OF GALVANISED STEEL

Kerbs Historical town centres (slow traffic) Parking areas Parking decks

APPLICATIONS OF STAINLESS STEEL

Kerbs

Historical town centres (slow traffic)

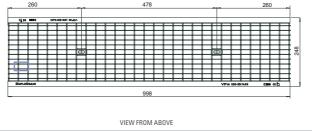
Parking areas

Parking decks

Areas with low-load transit in food factories

Areas with low-load transit in chemically aggressive environments







SIDE VIEW



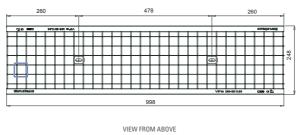


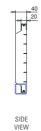
				40 mm				
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING S	SYSTEM
	€		mm	kg	dm²	mm	tie-tod	no fixing
502156		hot dip galvanised steel DD11 (1.0332) ⁵	000 v 240 v 20	0.50	16.00			
502179		pickled stainless steel AISI 304 ²	998 x 248 x 20	9,50	16,98	21.0 v. 15.0		up to Class C250 as per Standard EN 1433
502173		hot dip galvanised steel DD11 (1.0332) ⁵	400 v 240 v 20	4.75	0.40	31,0 x 15,0		por orania and an inco
502192		pickled stainless steel AISI 304 ²	498 x 248 x 20	4,75	8,49			





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		NEW TEST						
			S	QUARE	MESH GRATING			
CODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING	SYSTEM
	€		mm	kg	dm²	mm	tie-tod	no fixing
502155		hot dip galvanised steel DD11 (1.0332) ⁵	998 x 248 x 20	0.70	10.00			
502178		pickled stainless steel AISI 304²	998 X 248 X 20	8,70	18,00	21.0 × 21.0		up to Class C250 as
502172		hot dip galvanised steel DD11 (1.0332) ⁵	400 v 240 v 20	4.25	0.00	31,0 x 31,0		up to Class C250 as per Standard EN 1433
502191		pickled stainless steel AISI 304 ²	498 x 248 x 20	4,35	9,00			

²⁻ Classification according to American Standard ASTM.
5- Classification according to Standard EN 10111 (2008) and symbolic designation according to EN 10027-1 (-2) (2006).
N.B. Sizes and weights are subject to usual manufacturing tolerance values.







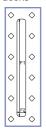
APPLICATIONS OF DUCTILE IRON

Kerbs

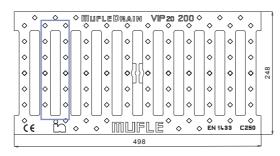
Historical town centres (slow traffic)

Parking areas

Parking decks













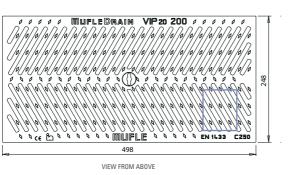
SLOTTED GRATING 20 mm									
	CODE	PRICE	MATERIAL			OPENINGS F1 x F2	FIXING SYSTEM		
		€		mm	kg	dm²	mm	tie-tod	no fixing
	502124		GJS 500/7 ⁶ ductile iron water based paint coated	498 x 248 x 20	7,00	4,32	180,0 x 20,0		up to Class C250 as per Standard EN 1433

APPLICATIONS OF DUCTILE IRON

Parking Parking decks Kerb side areas Historical town centres



SLOT DETAIL





	SLOTTED GRATING 7 mm								⊃ <u> </u> 20 mm
С	ODE	PRICE	MATERIAL	DIMENSIONS Lxlxh	WEIGHT	DRAINAGE SURFACE	OPENINGS F1 x F2	FIXING	SYSTEM
		€		mm	kg	dm²	mm	tie-tod	no fixing ¹¹
50	12195		GJS 500/7 ⁶ ductile iron water based paint coated	498 x 248 x 20	7,70	4,00	107,0 x 7,0		up to Class C250 as per Standard EN 1433

⁶⁻ Classification according to Standard EN 1563 (2009).



¹¹⁻ It is forecasted no fixing system for the channel 150/40 and 200/40.

N.B. Sizes and weights are subject to usual manufacturing tolerance values.

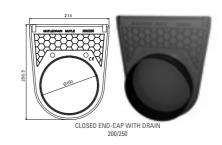


ACCESSORIES

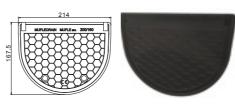






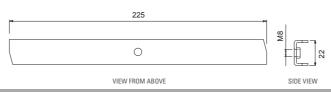






CLOSED	END-CAP	WITH	DRAIN
	200/16	0	

	END CAPS								
CODE	PRICE	MATERIAL	VALID FOR GRATINGS	SCREW	KIT FOR 1ml				
€									
700506		end-cap with drain	PE-HD	200/100	1 x Ø 63				
700514		closed end-cap	PE-HD	200/100	-				
700507		end-cap with drain	PE-HD	200/160	1 x Ø 110				
700515		closed end-cap	PE-HD	200/160	-				
502416		closed end cap with preformed outlet	PE-HD	200/250	1 x Ø 160				

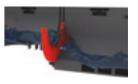




	KIT TIE-ROD + SCREWS								
CODE	PRICE	MATERIAL	MATERIAL VALID FOR GRATINGS		KIT FOR 1ml				
	€								
500427		galvanised steel	SMART galvanised steel	M8 x 55 TBL combi	2 tie-rods + 2 screws				
500428		stainless steel	SMART stainless steel	M8 x 55 TBL combi	2 tie-rods + 2 screws				
500429		black galvanised steel	SMART ductile iron	M8 x 55 black with hexagonal head	2 tie-rods + 2 screws				

		CONNECTOR	FOR STEP-SLOPE
CODE	PRICE	VALID FOR CHANNELS	FAMILIES
	€		
700518		from 200/160 to 200/250	VIP - SLOPE - WING
700519		from 200/100 to 200/160	EASY - VIP - SMART - SLOPE - WING - PLUS

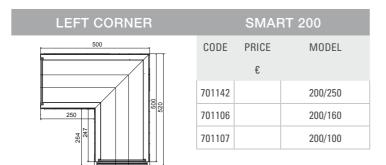
Utilising Mufle's distinctive step connector system, it is possible to connect drainage channels of differing heights to create greater efficiencies in hydraulic velocity and channel capacity. These efficiencies create benefits in increased drainage performance, outlet number reduction for longer continuous drainage runs; increased self cleansing ability and lower installation costs. Stepped channel are typically recognised by structured increases in neutral channel depths towards a nominated outlet along a specific drainage channel run/lenght.

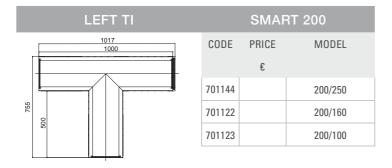


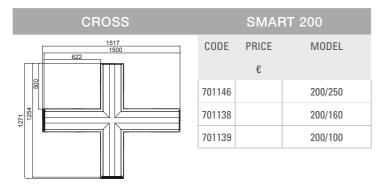


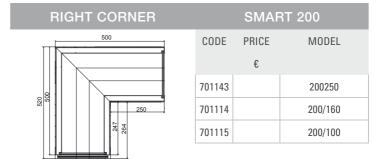
SPECIAL PIECES AND DRAIN BOX WITH SYPHON

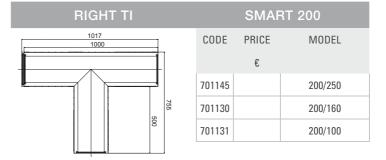






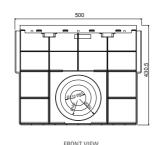


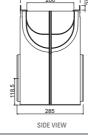


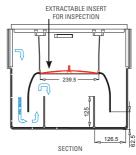


Special pieces, corners, Ti, crosses in stainless steel are available upon request. For further information please contact our Technical Department.

DRAIN BOX WITH SYPHON¹⁷







					SMART 200				
CODE	PRICE	MATERIAL OF FRAME	MATERIAL OF OUTLET	EXTERNAL DIMENSIONS	INTERNAL DIMENSIONS	MAXIMUM LARGE	HEIGHT OF OUTLETS	WEIGHT	PREINSTALLED DRAIN OUTLETS
	€			Lxlxh mm	LxIxh mm	mm	mm	kg	mm
701018		galvanised steel DX51D ³	PE-HD	500 x 258 x 427	500 x 200 x 400	285	118,5	3,85	2 x Ø 110; 2 x Ø 160; 2 x Ø 200
701021		stainless steel AISI 304 ²	PE-HD	500 x 258 x 427	500 x 200 x 400	285	118,5	3,85	2 x Ø 110; 2 x Ø 160; 2 x Ø 200

²⁻ Classification according to American Standard ASTM.

³⁻ Classification according to Standard EN 10142 (2002) and symbolic designation according to EN 10027-1 (-2) (2006).

¹⁷⁻ The drain box Easy, Vip, Smart, Slope and Wing 200 are not prearranged to be connected to the correspondent channels EASY, VIP, SMART, SLOPE and WING 200/250 N.B. Sizes and weights are subject to usual manufacturing tolerance values.



INSTALLATION



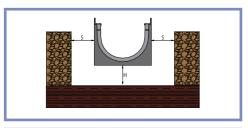
"For all the drainage channels the manufacturer shall supply written instructions for general installation" (Ref. § 7.17 EN 1433)

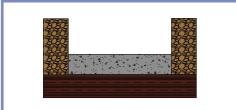
The installation instructions enclosed in the present technical section are given only as an example in order to supply the main guide lines to the final

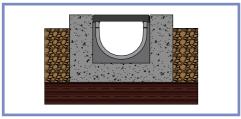
Any particular installation must be evaluated/ agreed between MufleSystem srl and the project maker.

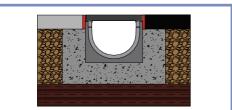
The correct installation is necessary to guarantee the proper loads resistance of the drainage system (channel and grating) to static and dynamical traffic which is subjected to.

The correct installation involves a longer operational length of the drainage system itself as well as its better hydraulic function.









NEW FEATURE: The channels can be installed with preassembled gratings.

Step 1

HOLE SIZE

The hole needed to lay the MufleDrain channel must allow not only for the size of the channel and the drain piping but also for adequate space for the base H and the side concrete props S. The dimensions to be followed are shown in the Summary Table. In this step make sure the underlying layer is suitable to the load it is expected to support.

Step 2

CONCRETE BASE

Cast the concrete base H up to the height specified, allowing for any inclination in the drainage line. In case that cycles of loading and unloading are often (for example: periodic transit of vehicles) or the loads are particular heavy (E600 - F900), we recommended to reinforce the concrete base with a electro-welded net or with or beaded mouldings Ø 8 with mesh 15x15 cm. At this stage it is needed to arrange possible slopes of the drainage line.

Step 3

CHANNEL ARRANGEMENT

Lay the channels starting from the flow outlet and block them at basis in order to avoid any floating or misalignment during the concrete casting

Allow for the drains required and build the side prop S up to the maximum height allowed by the final coating. Shape it according to the needs based on the drawing. Introduce and fix the grating required beforehand in order to prevent any deformation of the channel due to the thrust of concrete and to speed up installation.

As well as the step 2, also for the side prop concrete arrange the reinforcement.

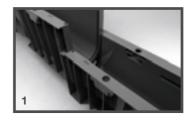
Step 4

FINAL COATING

When applying the final coating, make sure its upper profile reaches up to minimum 3/5 mm above the grating's flow plane.

Recommendations for installation

- 1. In case that channels watertightness is requested, MufleSystem is purposely recommending the use of a bituminous silicone sealant "SHELL TIXOPHALTE": after carrying out the side prop, apply a thin and homogeneous sealant strip on each slot between the channels and the following one (clean the eventual exceeding sealant). It is strongly advised not to apply the strips of "SHELL TIXOPHALTE" inside the slots in the female joint of the channels before coupling them. Eventually a through and long-lasting guarantees to avoid any leakages can be obtained by welding the joints; this requires welding machines and experienced technicians.
- 2. While carrying out the phase 2 and 3, protect the gratings with a PVC film so that no final cleaning must be carried out to remove any concrete residues.
- 3. In case the drainage line is subjected to horizontal loads (for example concrete casting for industrial paving, private car parks and parking decks), it is necessary to arrange effective expansion joints for both direction, parallel and perpendicular to the channels. These joints shall be placed according to the norm standards in force and shall not be placed close to drainage line.
- 4. In case the drainage line shall be installed on roofs or terraces, it is obligatory to arrange a waterproof sheet according to specific projects.





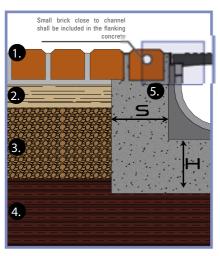
N.B. MufleSystem srl reserves the right to change the technical characteristics herein specified without prior notice. Said technical characteristics are given for information purposes only and are subject to changes as our products are developed.



INSTALLATION



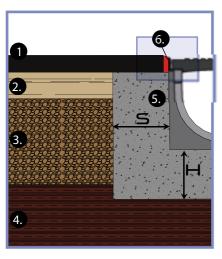
Case 1 Flooring (A15-B125-C250-D40014)



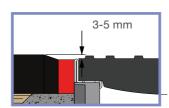
Case 2 Concrete flooring (A15-B125-C250-D40014)

- 1. Flooring MINIMUM JOINT DISTANCE FROM CHANNEL EDGE 100 CM 2. Lower bed layer 3. Bearing layer 4. Subfloor 5. Concrete reinforcement layer 2. 3.
- 1. Flooring
- 2. Lower bed layer
- 3. Bearing layer
- 4. Subfloor
- 5. Concrete reinforcement layer
- 6. Expansion joint

Case 3 Asphalt (A15-B125-C250-D40014)



- 1. Flooring
- 2. Lower bed layer
- 3. Bearing layer
- 4. Subfloor
- 5. Concrete reinforcement layer
- 6. Safety joint (if required)



This Sheet is only aimed to give advice on the installation of channels mod. MufleDrain. In any case, always:

- check the carrying capacity characteristics of the underlying layer
- we recommend using Class S4 concrete (EN 206-1) and stone aggregate with maximum diameter 8 mm.
- comply with the height of the installation surface and the thickness of the prop as specified according to the load classes.

SUMMARY TABLE							
Load class (EN 1433)		B 125	C 250				
Applicable load (EN 1433)	kN	125	250				
Minimum height H of concrete laying bed	mm	100	150				
Minimum thickness S of the concrete fl anking	mm	100	150				
Concrete compression strength class (EN 206-1)		C 25/30	C 25/30				
Concrete compression strength class ⁷ (EN 206-1)		C 30/37 XF4	C 30/37 XF4				

N.B. Sizes and weights are subject to usual manufacturing tolerance values.



⁷⁻ If concrete can be affected by frost and thaw cycles.

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SPECIFICATIONS



- 1. Supply and installation of MufleDrain SMART type HD-PE drainage channel with external stiffening ribs and male-female coupling system allowing the assembly between one channel and the next with the relevant pre-assembled gratings. The channel will have 3/4 drainage diaphragms at pre-determined points. Galvanised (stainless) steel upper profile, 2.4 mm-thick drive-over edge, 1.2 mm-thick contact surface with height not smaller than 20 mm, connection through prearranged coupling to the channel structure. The channel surface will be perfectly smooth and have a low roughness coefficient to allow the best water flow. Il will also be perfectly water-tight and devoid of any connection points with the outside. The channel will have the following dimensions: length 1,000 mm, internal net gap ___mm, internal height ___ mm.
- 2. Supply and installation of MufleDrain SMART type HD-PE drainage channel with external stiffening ribs and male-female coupling system allowing the assembly between one channel and the next with the relevant pre-assembled gratings. The channel will have 2 side drain diaphragms at pre-determined points and it will be designed to house a HD-PE drain gate (diameter 100 mm 110 mm) on the bottom through 4 screws. Galvanised (stainless) steel upper profile, 2.4 mm-thick drive-over edge, 1.2 mm-thick contact surface with height not smaller than 20 mm, connection through prearranged coupling to the channel structure. The channel surface will be perfectly smooth and have a low roughness coefficient to allow the best water flow. Il will also be perfectly water-tight and devoid of any connection points with the outside. The channel will have the following dimensions: length 1,000mm, internal net gap 100 mm, internal height ____ mm.
- 3. Supply and installation of ductile iron GJS 500/7 covering gratings according to EN 1563-2004 for MufleDrain SMART drainage channels with bar fixing system, load class C250 according to EN 1433-2008, slot width 20 mm, length 498 mm, width __mm.
- 4. Supply and installation of ductile iron GJS 500/7 covering gratings according to EN 1563-2004 for MufleDrain SMART drainage channels with bar fixing system, load class C250 according to EN 1433-2008, slot inclined 30° to the longitudinal axis, width 6 mm, length 498 mm, width 148 mm.
- 5. Supply and installation of ductile cast-iron GJS 500/7 covering gratings according to EN 1563-2004 for MufleDrain SMART drainage channels with screw fixing system, load classes C250 according to EN 1433-2008 with 7 mm slot 30° inclined with respect to longitudinal axis, length 498 mm, width _____ mm.
- 6. Supply and installation of ductile iron GJS 500/7 covering gratings according to EN 1563-2004 with mesh for MufleDrain SMART drainage channels with bar fixing system, load class B125 (C250) according to EN 1433-2004, length 498 mm, width __mm (148 mm).
- Supply and installation of galvanised (stainless) steel square-mesh or anti-heel covering gratings for MufleDrain SMART drainage channels with bar fixing system, load class B125 according to EN 1433-2004, length 998 mm, width __mm. A similar grating will be available upon request with length 498 mm. The dimensions will be 33 x 33 mm in the square mesh and 33 x 15 mm in the anti-heel mesh.
- 8. Supply and installation of HD-PE end caps for MufleDrain drainage channel with coupling system into the special channel housing.
- 9. Supply and installation of HD-PE open cap with drainage hole diameter ___mm for MufleDrain drainage channel with coupling system into the special channel housing.
- 10. Supply and installation of HD-PE boxes with siphon for MufleDrain SMART drainage channels with external stiffening ribs and coupling system. Galvanised (stainless) steel upper profile, 2.4 mm-thick drive-over edge, 1.2 mm-thick contact surface with height not smaller than 20 mm, connection through prearranged coupling to the gully structure. The upper section of the siphon built in the gully may be removed in order to allow inspection and cleaning work. The gully will have preformed drains on both sides with diameter up to 200 mm. The gully dimensions will be as follows: length 534 mm, net gap ___ mm, internal height 400 mm.